



METAL GATHERING MACHINES



APPLICATIONS:

Variety of metals and alloys can be metal gathered, except, of course where melting point is below 400 deg. C, as lead, tin etc. Typical applications include engine valves, hand tools, fasteners, push rods, bolts, timer pins, torsion spring rods and spline shafts, etc.

KEJEARC
A LIFE TIME WELD

KEJE ELECTRIC COMPANY

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Leaders in Joining Technology...



SPECIAL FEATURES

- Robust Design
- PLC Controlled
- Precise & Smooth Hydraulic Control
- Suitable for End & Central Gathering
- Jobs of Infinite Length possible

ADVANTAGES

- Big saving on Material Cost
- Big Saving on Machining Cost
- Continuous Upsetting
- Scale Free Heating
- Optimum Grain Structure of job
- (Metal Gathering Machine + Press) saves on Multiple Upsetting Strokes otherwise required

MODEL	KMG-20	KMG-35	KMG-50	KMG-75	KMG-100	KMG-150
Input rating- kVA	20	35	50	75	100	150
Bar Diameter-mm	8-14	10-18	12-20	16-25	16-30	18-35
Max. Upset Length	150	200	250	250	250	300
Normal Bar Length	300	400	450	500	550	600
Max. Upset Force (Tonnes)	3	4	5	6.3	7.5	10
Motor Rating (H.P.)	2	3	3	5	7.5	10
Coolant Water-LPM	20	25	30	35	40	50
Water Pressure	2.5	3	3.5	3.5	3.5	3.5

GNA



Mahindra



ForgeMax



Sawalka

Tools & Machines Pvt. Ltd.