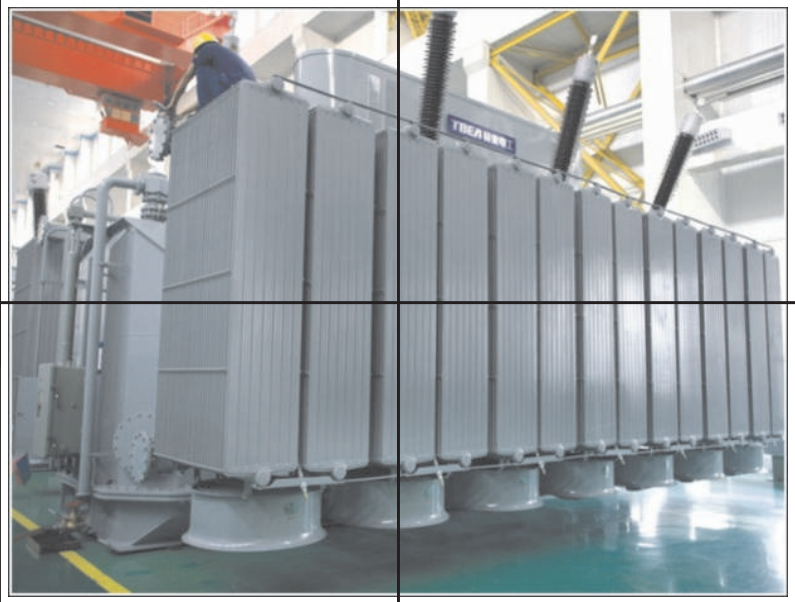




SEAM WELDING MACHINES



KEJEARC
A LIFE TIME WELD

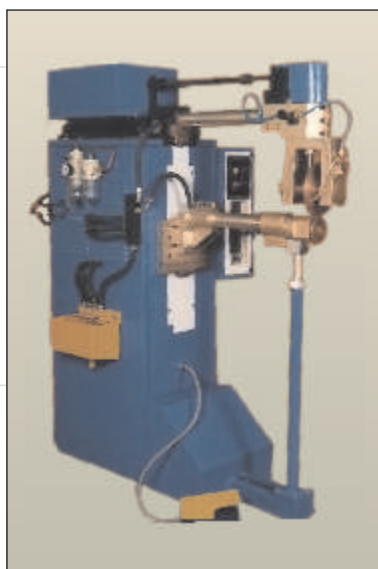
KEJE ELECTRIC COMPANY

A-121, 'H' Block, M.I.D.C., Pimpri, Pune-18

Tel: 91 9823241428, 9422320474

E mail: kejeelectric@gmail.com URL: www.kejeearc.in

Leaders in Joining Technology...



Special Features:

- Synchronous sequential timer with thyristor control for heat input
- Sturdy drive shafts to ensure nonslip drive
- High quality roller bearings
- Efficient water cooling for electrode wheels
- Special Cr. Zr. Cu. wheels for long life
- Optional knurling attachment

Advantages:

- Proven technology since 35 years
- Leak proof joints at much lower costs than conventional welding
- Minimum distortion
- Easily handled by unskilled operator
- Robust mainframe

TECHNICAL DATA :

Model		PSM - 50	PSM - 75	PSM - 100	PSM - 150	PSM - 200
Normal Rating @ 50% D.C.	kVA	50	75	100	150	200
Rating @ 100 % D.C.	kVA	35	52	70	100	140
Main Frequency	Hz	50	50	50	50	50
Supply Voltage	V	415	415	415	415	415
Phases	No	2	2	2	2	2
Operative Mechanism	----- P N E U M A T I C -----					
Standard Stroke	mm	75	75	75	75	75
Min. Max. Force	kgf	150-400	150-400	150-600	150-600	150-800
Air Supply Pressure	kg/cm ²	4-6	4-6	6-8	6-8	6-8
Water Flow	LPM	15	20	30	50	60



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