



# PORTABLE BRAZING MACHINE



*Leaders in Joining Technology...*

**KEJEARC**  
A LIFE TIME WELD

## **KEJE ELECTRIC COMPANY**

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### Special Features:

- Light and compact.
- Trolley mounted for easy portability.
- Specially designed brazing tongs.
- Flexible brazing leads.
- Easy current settings.
- Maintenance free.

### Advantages:

- Extremely quick and clean process.
- Easily handled.
- Lower operator skill.
- Porosity free joint.
- Localized heat makes it possible to join parts close to insulation.

Model	KBP-10	KBP-21	KBP-40	KBP-80
Input Supply	415 A.C., 50 Hz, 2 ph	415 A.C., 50 Hz, 2 ph	415 A.C., 50 Hz, 2 ph	415 A.C., 50 Hz, 2 ph
KVA Rating @ 50% Duty Cycle	10	21	40	80
No. of Outputs	1	1	1	1
Open Circuit Voltage For each output	0-8 V	0-10 V	0-12 V	0-12 V
No. of Current taps	4	4	4	4
Water Required	20L/m	30L/m	60L/m	80L/m
Pressure Mechanism	Spring	Spring	Screw/Spring	Screw
Brazing	Silver Brazing alloys in the form of rings, rods, foils			

**SIEMENS**



**IRITES**  
THE INFRASTRUCTURE PEOPLE  
A Government of India Enterprise

**ALSTOM**



**Chittaranjan Locomotive Works**  
An ISO 9001 & 14001 Unit, Govt of India

### Our other Products

- Portable Spot Welders
- Seam Welders
- Rotary & Linear Welding Systems
- Electric Upsetting Machines
- Heating Systems